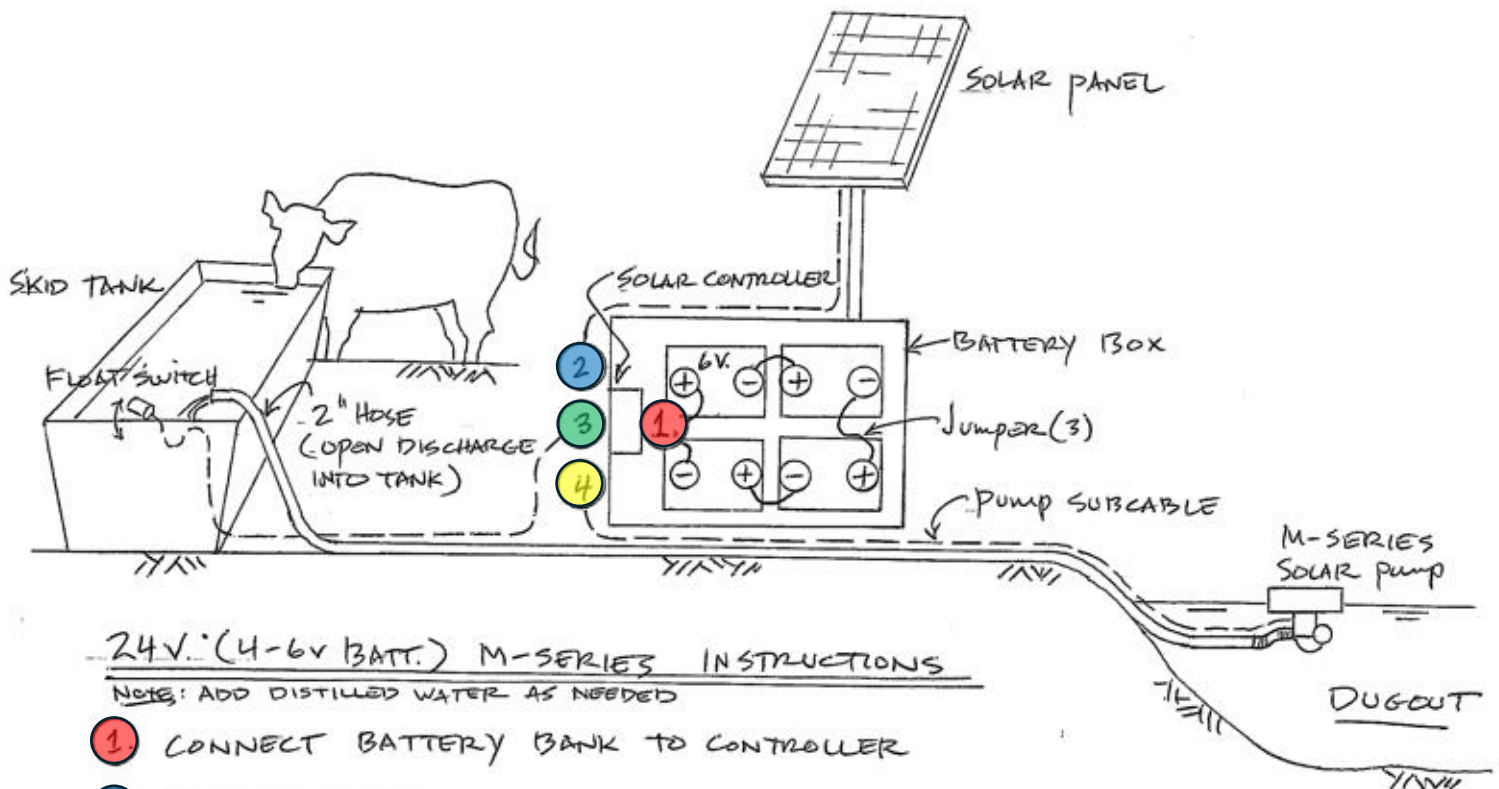


Trough with a Dugout System Set Up (M-Series Pump)



These systems can come in a variety of battery bank voltages. This is a 24v (4-6v battery) example. Can also come in 12v (2-6v), 12v (2-12v), 24v (2-12v), 36v (3-12v) 48v (4-12v).

Please see M-Series System Set up for full details.

This is a specific run-down for the Stationary/Wheels and hitch unit with a dugout

Setting Up the Trough with a dugout

Step 1: Prepare the Site

- **Locate the dugout** Ensure the trough is positioned near the dugout.
 - **Level the Base:** Clear and level the area where the trough will be placed.
 - **Optional to fill in around the base**
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Step 2: Install the Water System

- **Place the Pump into the dugout:**
 - Attach the **flex hose outlet** from the pump to the 2” discharge hose
 - Attach rope to each hole on the float and stake each rope to either side of the dugout.
- **Connect the Trough to the Pump:**
 - Attach discharge hose from the pump to the inlet of the trough.
- **Secure the Trough:**
 - Fasten the trough to the ground with **stakes or anchors** to prevent cattle from moving it.
- **Check the Float System:**
 - **Adjust the float switch on the aluminum bracket so it shuts off the pump before overflow.**